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Preliminary Amendment
Attorney Docket No. 052667

AMENDMENTS TO THE CLAIMS

The following listing of claims replaces all prior versions of claims in the application.

1. (Currently amended): A ~~spherical particle for use in producing a bulk Fe-based sintered alloy soft magnetic material of metallic glass, comprising:~~

~~a Fe-based metallic glass alloy prepared by sintering, in a temperature range of 573 K to the crystallization temperature (Tx), spherical particles of Fe-based metallic glass alloy prepared by an atomizing process, which has: the spherical particles having a particle size of 30 to 125 µm; a composition consisting of, by atomic %, 0.5 to 10 % of Ga, 7 to 15 % of P, 3 to 7 % of C, 3 to 7 % of B and 1 to 7 % of Si, with the remainder being Fe; a crystallization temperature (Tx) of 770 to 800 K; and a liquidus temperature (Tl) of 1220 to 1300 K,~~

~~wherein the Fe-based sintered alloy soft magnetic material has metallic glass phase of high-density with a relative density of 99.0 % or more, a magnetic permeability of 3900 (μmax) or more, a coercive force (Hc) of 19 (A/m) or less and a specific resistance of 1.6 $\mu\Omega\text{m}$ or more in an as-sintered state,~~

~~wherein the Fe-based sintered alloy soft magnetic material has a temperature interval of a supercooled liquid region (ΔTx) of 25 K or more, as expressed by a formula: $\Delta\text{Tx} = \text{Tx} - \text{Tg}$, wherein Tx is a crystallization temperature, and Tg is a glass transition temperature; and a reduced glass transition temperature of 0.59 or more, as expressed by a formula: Tg/Tl , wherein Tg is a glass transition temperature, and Tl is a liquidus temperature.~~

2. (Canceled)

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3. (Currently amended): A bulk Fe-based sintered alloy soft magnetic material of metallic glass, prepared by subjecting the bulk Fe-based sintered alloy soft magnetic material as defined in claim [[2]] 1 to a heat treatment in a temperature range of 573 to 723 K, which has a magnetic permeability of 7000 (μ max) or more and a coercive force (Hc) of 12 (A/m) or less.

4. (Currently amended): A method of producing ~~the spherical particle as defined in claim 1~~ Fe-based sintered alloy soft magnetic material, comprising:

preparing molten alloy having a composition consisting of, by atomic %, 0.5 to 10 % of Ga, 7 to 15 % of P, 3 to 7 % of C, 3 to 7 % of B and 1 to 7 % of Si, with the remainder being Fe; dropping or ejecting said molten alloy from a nozzle; and spraying high-speed gas to droplets of said molten alloy to rapidly solidify said droplets to obtain a Fe-based metallic glass alloy particle having an amorphous phase and a maximum particle size of 30 to 125 μm , thereby obtaining a plurality of spherical particles of Fe-based metallic glass alloy; and

sintering said spherical particles by a spark plasma sintering process under the conditions that: a heating rate is set at 40 K/min or more; a sintering temperature (T) is set at 573 K or more and within a temperature range satisfying a relationship of $T \leq T_x$, wherein T_x is a crystallization temperature; and a sintering pressure is set at 200 MPa or more.

5. (Canceled)

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6. (Currently amended): A method of producing [[the]] bulk Fe-based sintered alloy soft magnetic material of metallic glass as defined in claim 4, the method further comprising: ~~preparing a Fe-based sintered alloy soft magnetic material by the method as defined in claim 5; and~~ subjecting said Fe-based sintered alloy soft magnetic material to a heat treatment in a temperature range of 573 to 723 K.